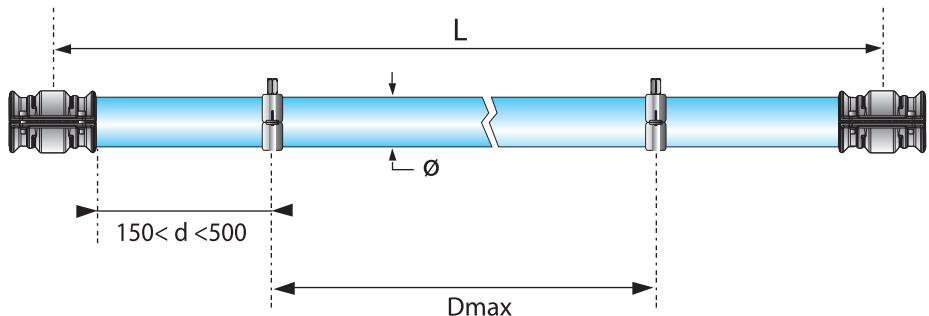


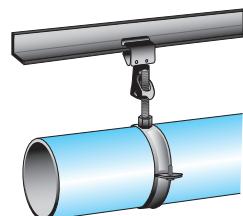
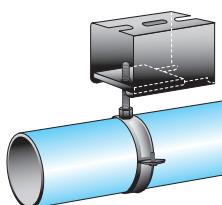
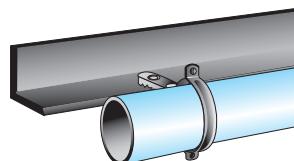
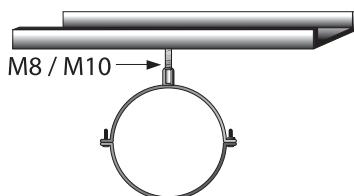
Assembly guide  
Notice de montage  
Montageanweisungen  
Guia de montaje  
Guida di montaggio  
Montagehandleiding  
Montageanvisningar  
Guia de Montagem

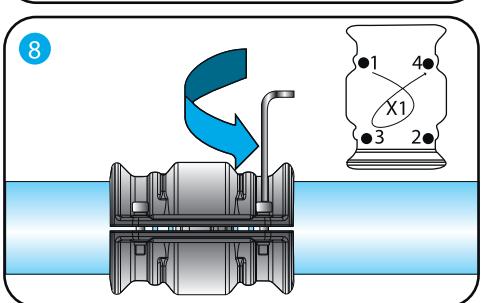
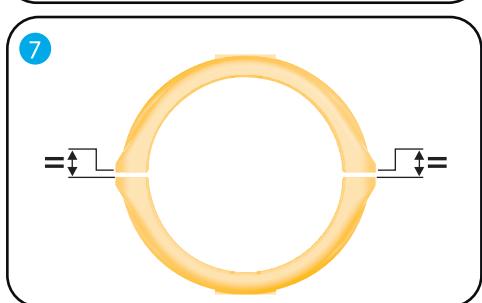
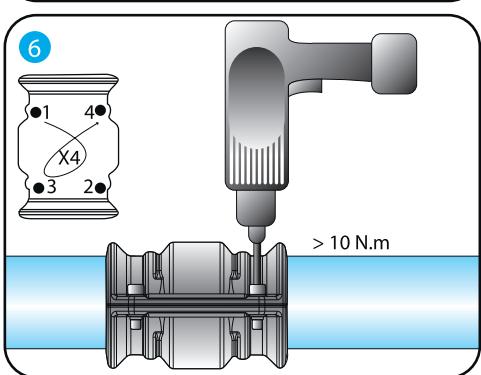
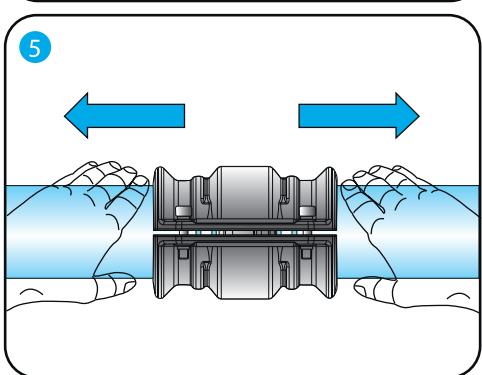
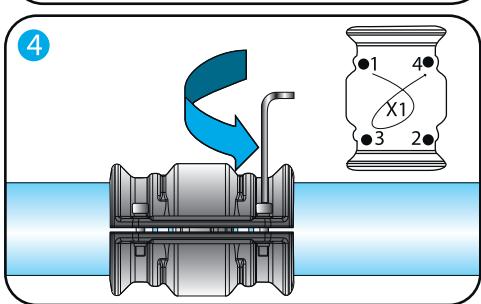
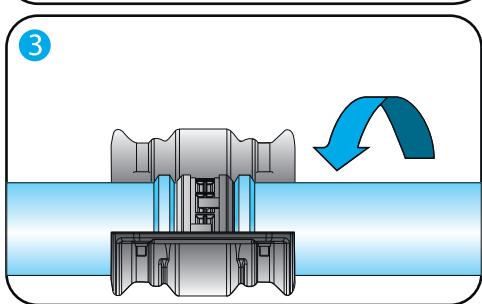
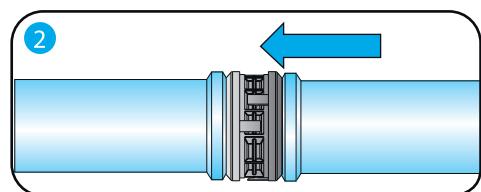
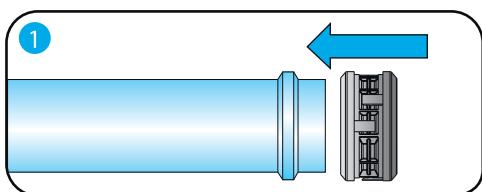
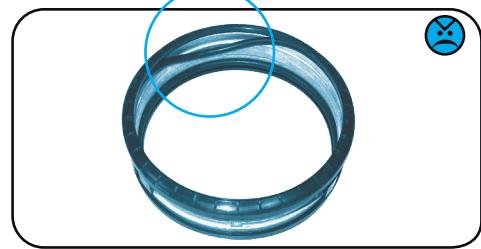


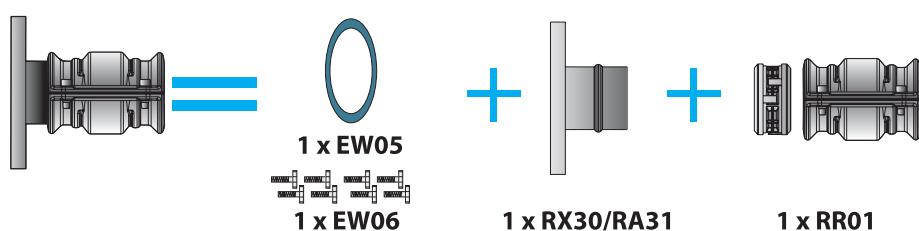
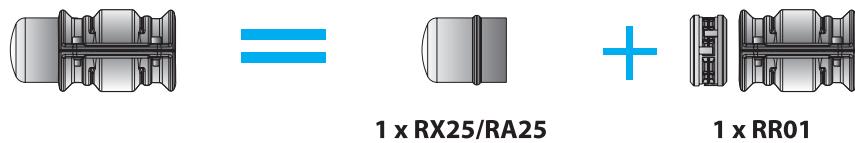
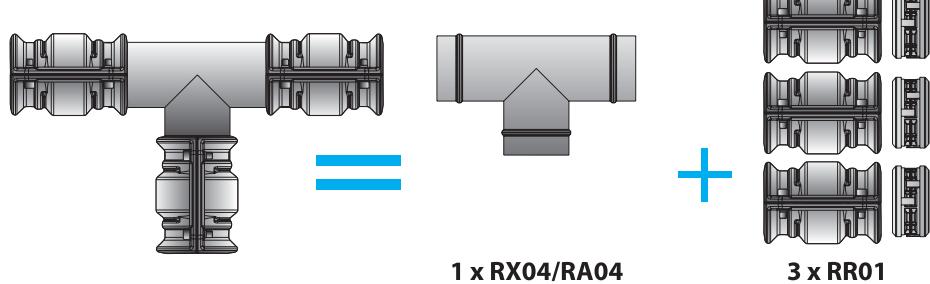
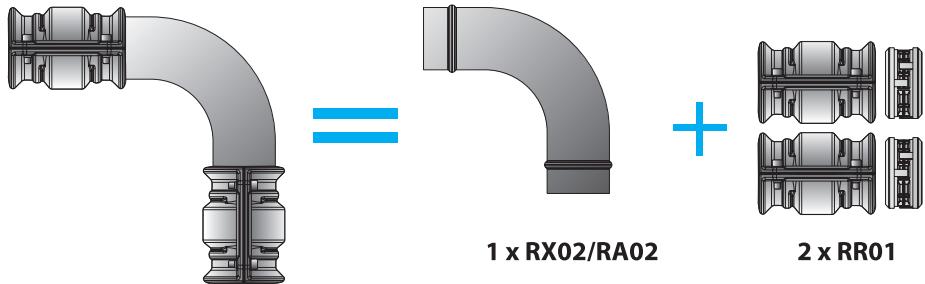


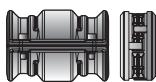
$\emptyset$ (mm)	L (m)	$D_{max}$ (m)
76	3	2,5
76	6	5
100	3	2,5
100	6	5
168	3	2,5
168	6	5

We recommend to use 2 clips per pipe.









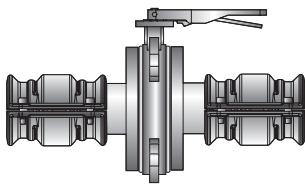
1 x RR01



1 x RX66/RA66



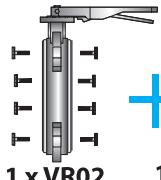
1 x RR01



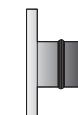
1 x RR01



1 x RX30/RA31



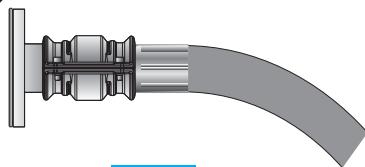
1 x VR02



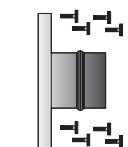
1 x RX30/RA31



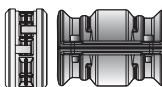
1 x RR01



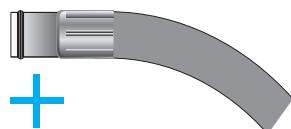
1 x EW05



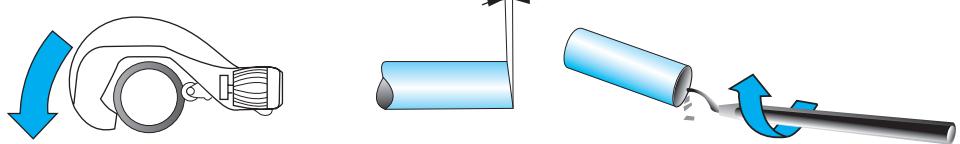
1 x RX30/RA31  
1 x EW06



1 x RR01



1 x FP01/FX01



EW01 + EW02



$\varnothing 76$

6



$\varnothing 100$

7

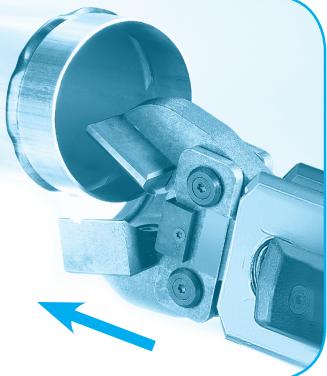


$\varnothing 168$

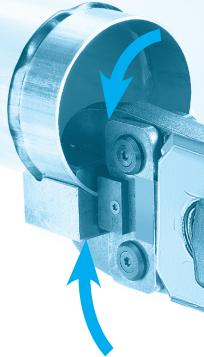
10



1



2



3

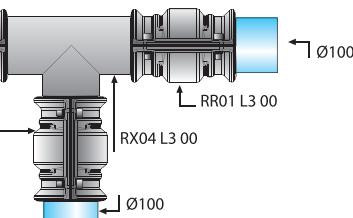


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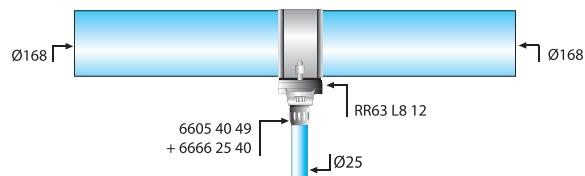
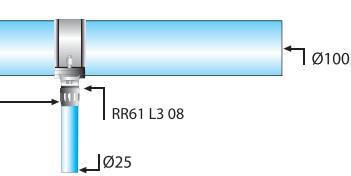
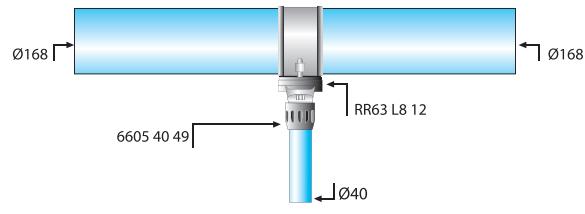
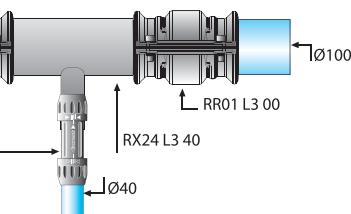
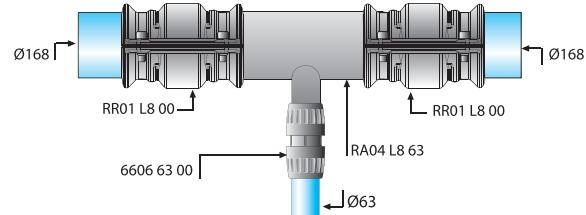
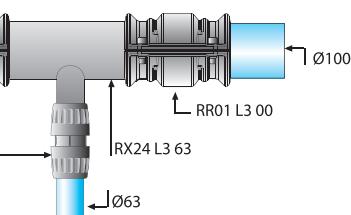
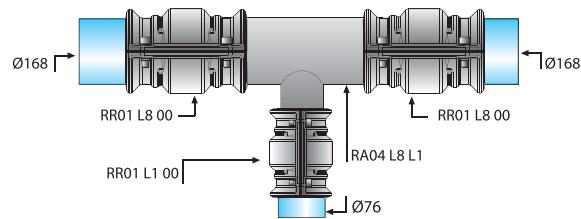
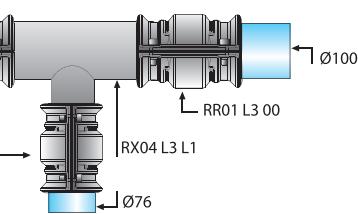
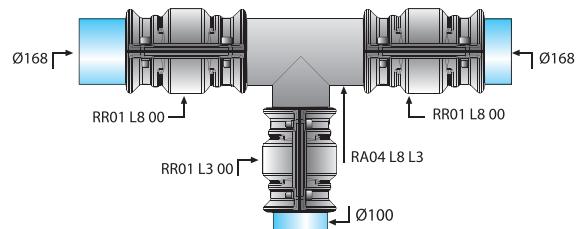


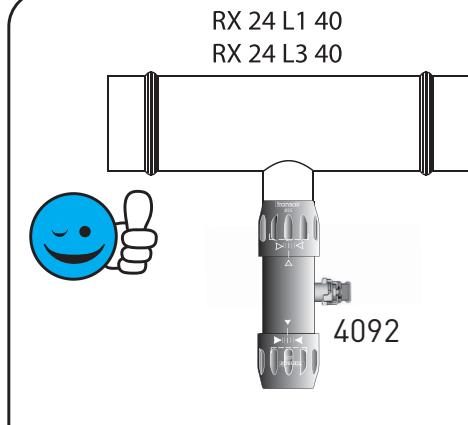
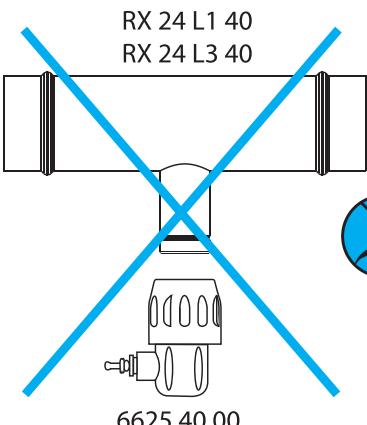
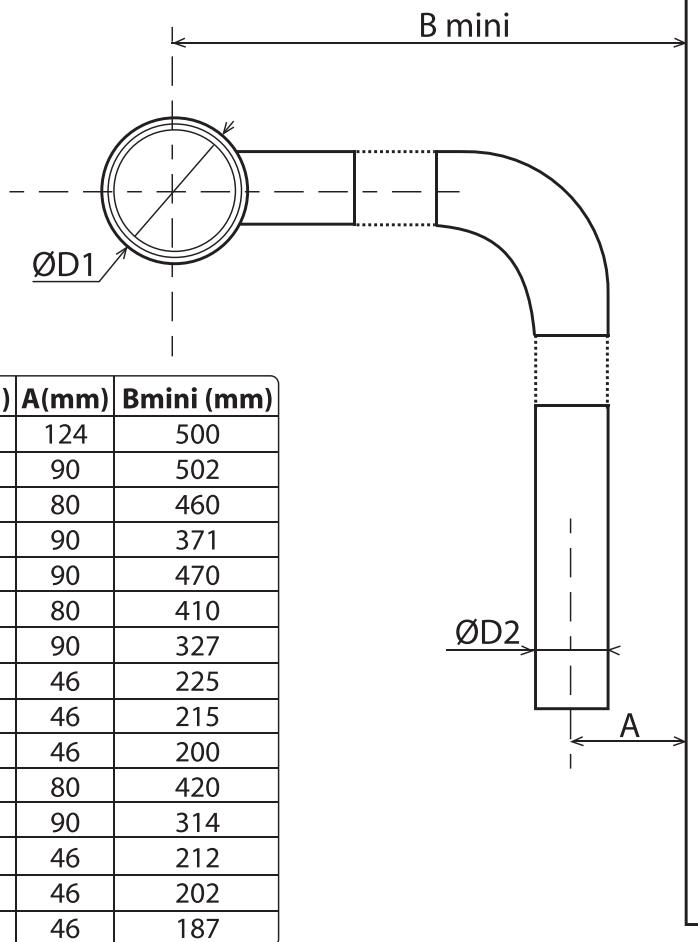
D1	<b>Ø76</b>	
<b>Ø100</b>	<p>Ø76 → Ø76 RR01 L1 00 RR01 L3 00 RA04 L1L3 Ø100 ← Ø100</p>	<p>Ø100 → RR01 L3 00</p>
<b>Ø76</b>	<p>Ø76 → Ø76 RR01 L1 00 RX04 L1 00 Ø76 ← Ø76</p>	<p>Ø100 → RR01 L3 00 RR01 L1 00</p>
<b>Ø63</b>	<p>Ø76 → Ø76 RR01 L1 00 RR01 L1 00 RX24 L1 63 6606 63 00 Ø63 ← Ø63</p>	<p>Ø100 → RR01 L3 00 6606 63 00</p>
<b>Ø40</b>	<p>Ø76 → Ø76 RR01 L1 00 RR01 L1 00 RX24 L1 40 6606 40 00 Ø40 ← Ø40</p>	<p>Ø100 → RR01 L3 00 6606 40 00</p>
<b>Ø25</b>	<p>Ø76 → Ø76 6605 25 21 RR61 L1 08 Ø25 ← Ø25</p>	<p>Ø100 → 6605 25 21</p>

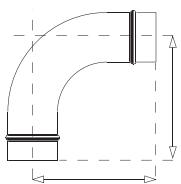
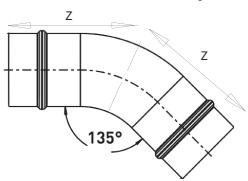
**Ø100**



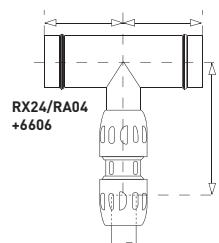
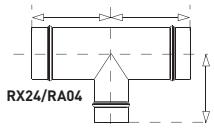
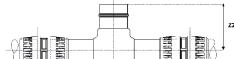
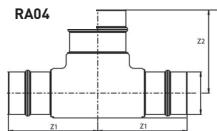
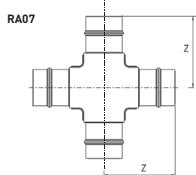
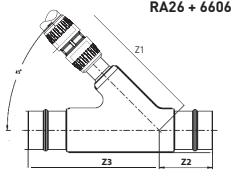
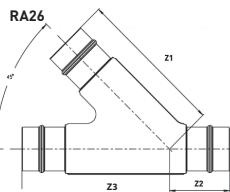
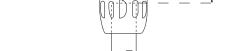
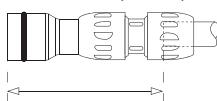
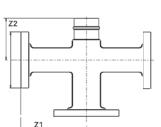
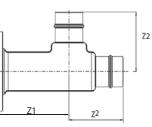
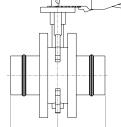
**Ø168**



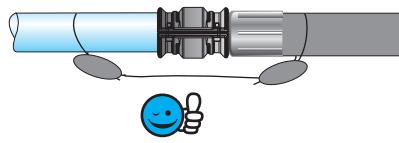
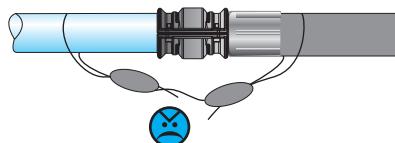
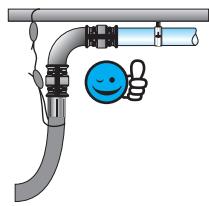
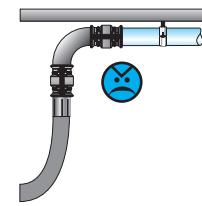
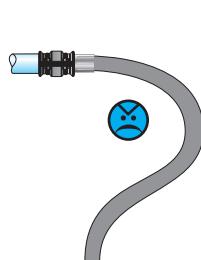
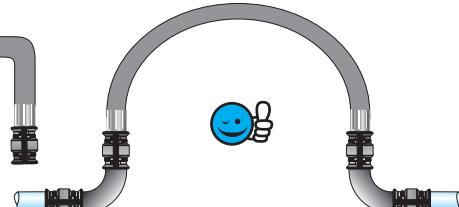
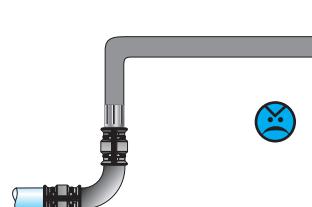
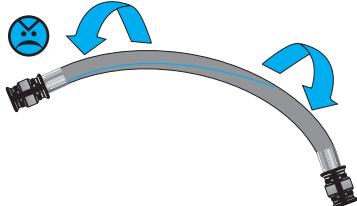


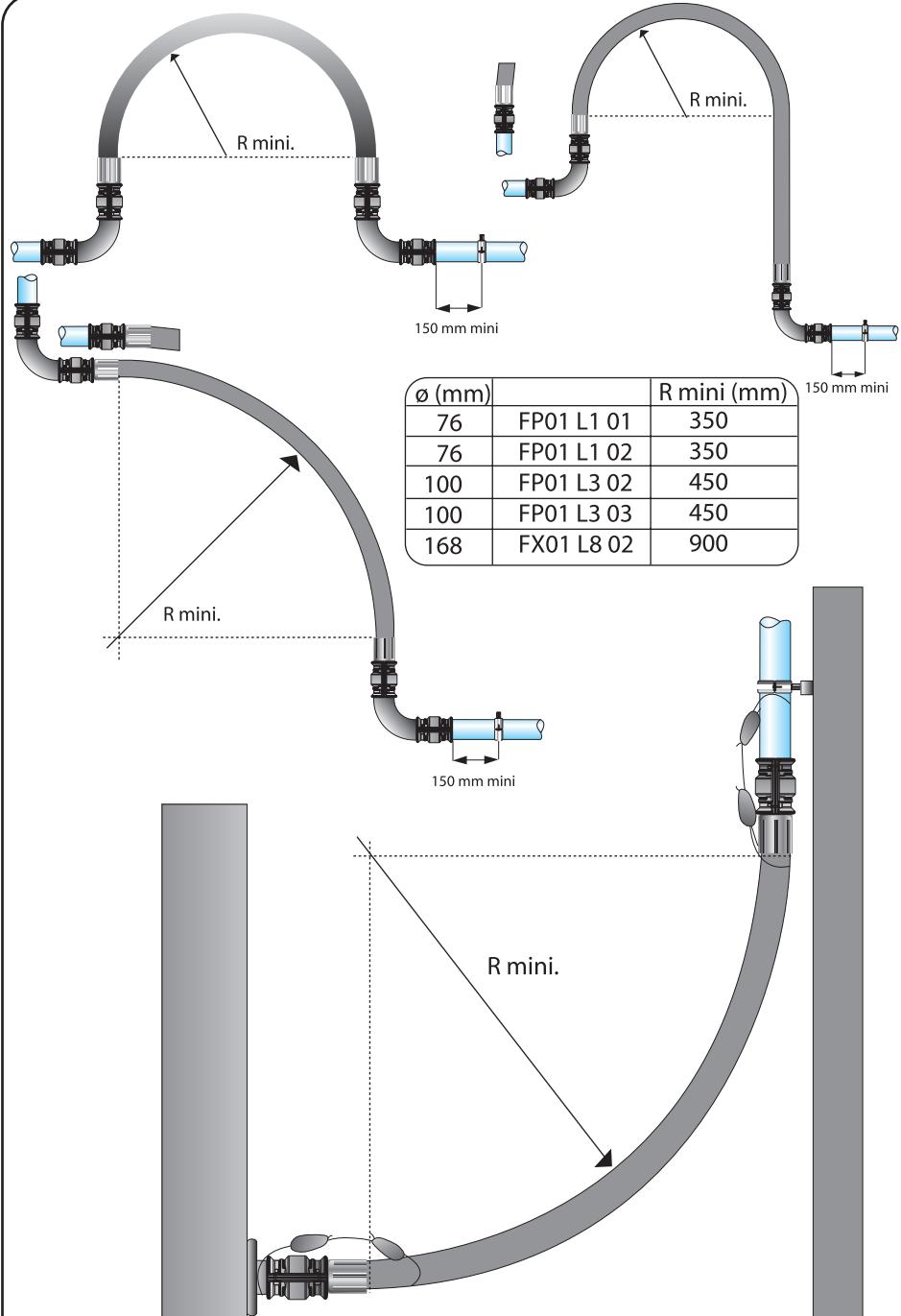
**RX02/RA02****RX12/RA12**

RA04 + 6606

**RX64-RA66 (+6606)****RA07 ... 45****RA44 ... 45****VR02**

	$\varnothing$	Z - Z1 (mm)	Z2 (mm)	Z3 (mm)
<b>RX02 / RA02</b>	Ø76	189		
	Ø100	227		
	Ø168	185		
<b>RX12/ RA12</b>	Ø76	122		
	Ø100	138		
	Ø168	147		
<b>RA04 + 6606</b>	Ø63 → Ø76	224	142	
<b>RA04</b>	Ø76 → Ø100	161	149	
	Ø100 → Ø168	194	161	
	Ø76	146	146	
<b>RX24/ RA04</b>	Ø100	156	136	
	Ø168	180	185	
	Ø100 → Ø76	156	136	
	Ø168 → Ø76	180	185	
	Ø168 → Ø100	180	185	
<b>RX24/ RA04 + 6606</b>	Ø76 → Ø40	146	219	
	Ø76 → Ø50	146	210	
	Ø76 → Ø63	146	213	
	Ø100 → Ø40	156	232	
	Ø100 → Ø50	156	223	
<b>RX64/ RA66+ 6606</b>	Ø100 → Ø63	156	226	
	Ø168 → Ø63	180	220	
	Ø76 → Ø50	270		
	Ø76 → Ø63	280		
	Ø100 → Ø50	393		
<b>RA26</b>	Ø100 → Ø63	300		
	Ø100 → Ø76	193		
	Ø168 → Ø76	210		
	Ø168 → Ø100	210		
	Ø76	260	106	260
<b>RA26 + 6606</b>	Ø100	280	116	280
	Ø100 → Ø76	280	116	280
	Ø168	350	126	350
	Ø168 → Ø100	330	86	306
<b>RA07</b>	Ø76 → Ø40	344	106	260
	Ø76 → Ø50	330	106	260
	Ø76 → Ø63	330	106	260
	Ø100 → Ø63	330	116	280
<b>RA07 ... 45</b>	Ø76	149		
	Ø100	161		
	Ø168	191		
<b>RA07 ... 45</b>	Ø76 → DN100	207	149	
	Ø100 → DN150	219	161	
	Ø168 → DN150	258	191	
<b>RA44 .. .. 45</b>	Ø76 → DN80	207	149	
	Ø100 → DN100	219	161	
	Ø168 → DN150	258	191	
<b>VR02</b>	Ø76	100		
	Ø100	103		
	Ø168	128		





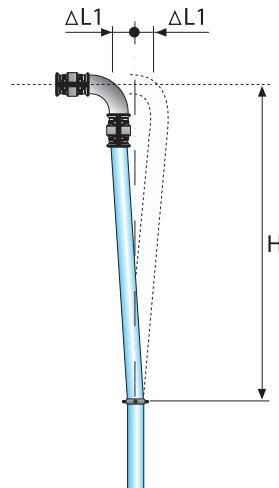
- Aluminium pipe / tube aluminium / Aluminiumrohr / tubo aluminio  
tubo alluminio / aluminium buis / aluminiumrör / tubo aluminio

$$\Delta L(\text{mm}) = (a \times L) + (0,024 \times L \times \Delta T)$$

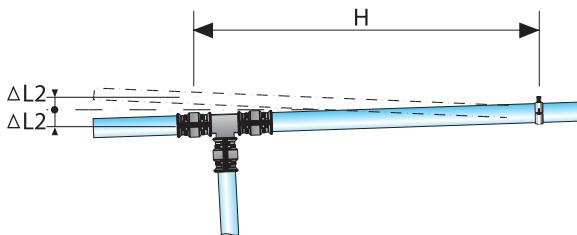
- Stainless steel pipe / tube inox / Edelstahlrohr / tubo inox  
tubo inox / Roestvrij stalen / rostfria rör / tubo inox

$$\Delta L(\text{mm}) = (a \times L) + (0,016 \times L \times \Delta T)$$

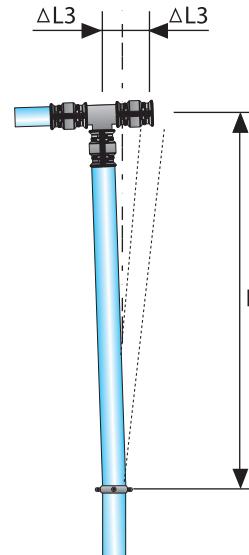
	$\varnothing 76$	$\varnothing 100$	$\varnothing 168$
3 m		$a=1$	
6 m		$a=0,5$	



$\varnothing$ (mm)	H (m)	$\Delta L1$ maxi (mm)
76	0,75	10
76	1,50	20
100	0,75	10
100	1,50	20
168	0,75	10
168	1,50	20



$\varnothing$ (mm)	H (m)	$\Delta L2$ maxi (mm)	$\Delta L3$ maxi (mm)
76	0,75	10	10
100	0,75	10	10
168	0,75	10	10





This document has been published for installers (both internal and external to an organisation) and users of Transair®. As with the construction of all compressed air pipe systems, Transair® must be installed following precise guidelines and with regard to the technical characteristics of each component. It is imperative that the recommendations and advice contained in this guide are followed correctly.

Ce document est destiné aux installateurs (intervenants extérieurs ou internes à l'entreprise) et à tous les utilisateurs de Transair®. Comme pour toute réalisation de réseau d'air, l'installation de Transair® doit être effectuée conformément aux règles de l'art et dans le respect des caractéristiques propres à chacun de ces composants. Le strict respect de ces recommandations et conseils figurant dans ce document est impératif.

Diese installationsanweisung ist an alle Transair® - installateure und Transair® - Anwender gerichtet. Wie für alle Druckluftverteilungsnetze, muB die installation von Transair® vorschriftsgemäß in Übereinstimmung mit den jeweiligen produktsspezifischen Eigenschaften durchgeführt werden. Die hier aufgeführten Vorschriften sind unbedingt einzuhalten.

Este documento destina-se aos instaladores (internos e externos) e utilizadores do Transair®. Como em todos os sistemas de canalização para o ar comprimido, o Transair® deve ser instalado segundo procedimentos precisos, tomando em conta as características de cada componente. É imperativo obedecer escrupulosamente às recomendações e conselhos contidos neste guia.

Questo documento è destinato agli installatori (appaltatori esterni o interni dell'impresa) e a tutti gli utilizzatori del Transair® .Come avviene per ogni realizzazione di una rete di aria compressa, l'installazione del Transair® deve essere fatta a regola d'arte, compatibilmente con le caratteristiche di ciascuno dei componenti. L'osservanza delle raccomandazioni e dei consigli illustrati in questo documento è tassativa.

Denna handledning vänder sig till montörer och användare av Transair®. Liksom vid montering av konventionella rörledningssystem, måste Transair® installeras med iakttagande av gällande riktslinjer och med hänsyn tagen till varje komponents tekniska förutsättningar. Det är därför ett oeftergivligt krav att råd och anvisningar som lämnas här följs noggrant och i detalj.

Deze voorschriften zijn bestemd voor installateurs (zowel eigen personeel als derden) en gebruikers van Transair®. Zoals bij de aanleg van alle persluchtsystemen dient Transair® te worden aangelegd volgens de regels van goed vakmanschap, waarbij rekening wordt gehouden met de karakteristieke eigenschappen van elk van de onderdelen. Het nauwgezet volgen van de voorschriften en aanwijzingen is noodzakelijk.

Este documento va dirigido a los instaladores y a todos los utilizadores de Transair®. Al igual que para cualquier realización de una red de aire comprimido, la instalación Transair® debe ser realizada conforme a las reglas del buen hacer y respetando las características específicas de sus componentes. Es considera imperativo respresar las recomendaciones y consejos que figuran en este documento.



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